CULYAYEV, A.P.; SAPAROV, K.

Investigating the effect of nickel, copper, and manganese on the phase constitution and properties of cust iron with spheroidal graphite. Lit. proizv. no.6:31-34 Je '63. (MINA 16:7)

(Cast iron-Wetallography)

GULYAYEV, A.P.; SAPAROV, K.

Effect of manganese on the phase composition and the properties of high-strength complex-alloy cast iron. Lit. proizv. no.7:35-36 Jl 163. (MIRA 17:1)

有的,我们就是一个人的问题,我们就是一个人的,我们就是一个人的,我们们的问题,我们们的问题,我们们的问题,我们们就是一个人的问题,我们们们的一个人的问题,我们们 第一个人的问题,我们就是一个人的问题,我们就是一个人的问题,我们们就是一个人的问题,我们们就是一个人的问题,我们们就是一个人的问题,我们们们们们们们们的一个人的 EWP(q)/EWT(m)/BDS AFFTC/ASD JD/JG S/0129/63/000/008/0002/0006 ACESSION NR: AP3004780 AUTHORS: Gulyayev, A. P.; Ul'yanin, Ye. A. TITLE: Rare earth metals in structural steel SOURCE: Metallovedeniye 1 termicheskaya obrabotka metallov, no. 8, 1963, 2-6 TOPIC TAGS: rare earth metal, construction steel, 40 KhN steel, 40 Kh steel, 40 KhR steel, 40 KhR steel, Pr. Ce, Ia, Nd, praseodymium, cerium, lanthanum, neodymium ABSTRACT: Authors studied the effects of rare earth metals such as cerium, lanthanum, neodymium and praesodymium upon the properties of 40 Kh steel. In addition to analyzing the effect of individual rare earth metals, complex admixtures in the form of mischmetal, containing 50% Ce, 22% La, 10% Nd and 5% Pr, were studied at the same time. The effect of these metals upon the hardenability, strength, plasticity, ductility and reversible temper brittleness tendencies were studied. Authors found that oxidation of the rare earth metals depends upon amount of admixture. The more rare metal quantity put in, the faster they burned out. All of the rare metals are powerful Card 1/2

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ACCESSION NR: AP3004780

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desulfurizers. Degree of desulfurization increases with increase of rare metal admixture. All of the rare earth elements increase hardenability. The degree of their effect is variegated, however. Cerium and lanthanum do not increase the critical diameter as much as do neodymium and praesodymium. When neodymium and praesodymium are put into the steel, the hardenability increases in proportion to the admixtures. Mischmetal occupies an intermediate position between cerium-lanthanum and neodymium-praesodymium. None of the rare metals have an effect upon the strength and plasticity of the 40 Kh steel. Cerium has no effect upon temper brittleness/tendency. Temper brittleness is somewhat checked with a 0.30% admixture of Ia. Neodymium and praesodymium reduce the temper brittleness tendency. Orig. art. has: 5 tables.

ASSOCIATION: TSNIICHM (Central scientific research institute for ferrous metallurgy),

SUBMITTED: 00

DATE ACQ: 06Sep63

ENCL: 00

SUB CODE: ML. EL

NO REF SOV: 003

OTHER: 002

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APPROVED FOR RELEASE: 09/19/2001

CIA-RDP86-00513R000617320010-1"

GULYAYEV, A.P.: LESHCHINSKAYA, R.P.

Naphtalenelike fracture of high-speed steel. Metalloved, i term.

obr. met. no.9:22-27 S '63. (MIRA 16:10)

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii i Vsesoyuznyy neftegazovyy nauchno-issledovatel'skiy institut.

ACCESSION NR: AT4007049

\$/2598 /63/000/010/0262/0264

AUTHOR: Gulyayev, A. P., Shelest, A. Ye.; Mishin, V. I., Kossakovskaya, N. N., Pavlov, I. M.

TITLE: Effect of furnace atmosphere on notch toughness of commercial grade titanium

SOURCE: AN SSSR. Institut metallurgii. Titan i yego splavy\*, no. 10, 1963. Issledovaniya titanovy\*kh splavov, 262-264

TOPIC TAGS: titanium, titanium property, titanium notch toughness, titanium embrittlement, titanium heat treatment, heat treating furnace, furace atmosphere, oxidizing atmosphere, protective atmosphere, protective coating

ABSTRACT: Specimens of hot-rolled titanium sheet with an initial impact toughness of 6 kg-m/cm<sup>2</sup> were heated in quartz ampules in an atmosphere of air, oxygen or nitrogen or in a vacuum (0.01 mm Hg) at temperatures of 700-1200C for 10, 60 or 120 minutes, after which the specimens were tested for impact toughness, microhardness and weight of oxide film formed. Heating in a vacuum had no significant effect on either weightor impact toughness. Determination of sample weight after removal of the scale showed that oxidation increases with time and increasing temperature, and is markedly decreased in a

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ACCESSION NR: AT4007049

nitrogen atmosphere, especially at high temperatures. However, as shown in Fig. 1 of the Enclosure, prolonged heating in nitrogen at 900C or above reduces the impact toughness, so that nitrogen atmospheres also cannot be recommended. The impact toughness, which increased somewhat on heating at low temperatures due to recrystallization, decreased sharply at 800-1200C in all media. Measurements of the depth of the gas-saturated layer, evaluated from the microhardness, showed that the depth increased uniformly with time and temperature in all media. In alpha-titanium (below 900C), however, nitrogen diffused less rapidly than oxygen, while after transformation to beta-titanium (above 900C) the opposite was true. Orig. art. has: 3 figures.

ASSOCIATION: Institut metallurgii AN SSSR (Metallurgical Institute, AN SSSR)

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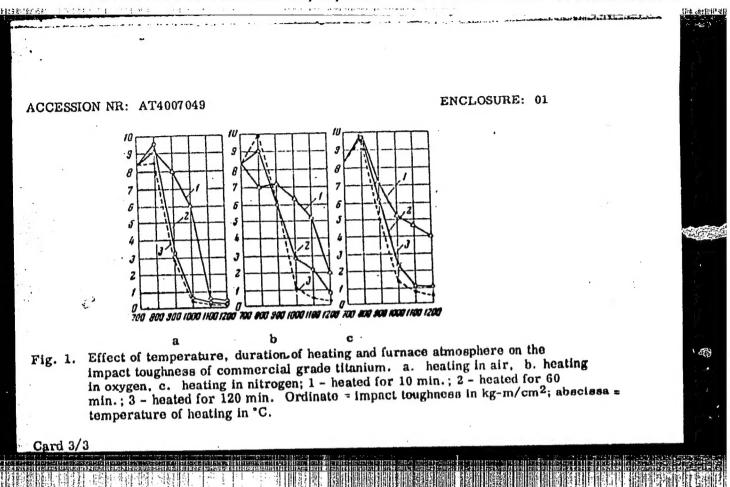
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GULYAYEV, A.P.; YAKSHINA, O.K.; PERSHINA, N.P.

Siliconizing molybdenum. Sbor. trud TSNIICHM no.35:57-62 '63.
(MIRA 17:2)

BABAKOV, A.A.; GULYAYEV, A.P.; ZHADAN, T.A.; TUFANOV, D.G.

Effect of carbon on the properties of Khl6N15M3B stainless steel.

Sbor. trud TSNIIGHM no.35:63-66 '63. (MIRA 17:2)

ACCESSION NR: AR4027947

\$/0137/64/000/002/1071/1071

SOURCE: Metallurgiya, Abs. 21421

AUTHOR: Gulyayev, A. P.

TITLE: Study of the cavitational resistance of austenitic steels

CITED SOURCE: Sb. tr. Tsentr. in-t chernoy metallurgii, vy\*p. 35, 1963, 85-91

TOPIC TAGS: austenitic steel, cavitational resistance

TRANSLATION: A study was made of four Cr-Ni steels with ~ 0.1% C, ~ 17% Cr, ~ 1.5% Mn, and various contents of Ni: 7 (I), 8 (II), 9 (III), and 10% (IV). The steels differ appreciably in the strength of austenite: in I, the martensite transformation begins at -70°, in II at -100°, and in III and IV cooling to -196° does not cause the transformation. As the Ni content decreases, i.e., as the strength of austenite decreases, the cavitational resistance increases. As a result of the cavitational action, martensite of deformation is formed in the steel with unstable austenite. The resistance of austenite against cavitational failure is raised if the cavitational action causes the formation of martensite of deformation. In order to increase the cavitational resistance of Kh18N9T steel, it is recommended that the

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| DATE ACQ:   | 19Mar64       | 80             | IB CODE: ML    | *        | ENCL: 00 |              |
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ASTAF'YEV, A.S.; GULYAYEV, A.P.; SHCHERBAKOV, O.B.

Effect of addition alloys on the properties of the hent-affected zone of a weld joint in high-strength reinforcement steel. Sbor. trud TSNIICHM no.35:132-142 '63. (MIRA 17:2)

GUZOVSKAYA, M.A.; GULYAYEV, A.P.

Mechaniam of the formation of ferritic plates of Widmanstaetten

Structure. Shor. trud TSNIIGHM no.35:164-166 '63. (MIRA 17:2)

ACCESSION NR: AP4009586

5/0148/64/000/001/0056/0061

AUTHOR: Gulyayev, A. P.; Ul'yanin, Ye. A.; Bogolyubov, V. A.;
Merkulova, R. F.

TITLE: The behavior of rare-earth metals in liquid steel

SOURCE: IVUZ. Chernaya metallurgiya, no. 1, 1964, 56-61

TOPIC TAGS: rare-earth metals, ferrocerium, cerium, lanthanum, neodymium, praseodymium, desulfurizer, oxide-sulfide mixtures, electron microanalyzer, ferrotitanium, liquid steel

ABSTRACT: A study was made of the behavior of individual samples of rare-earth metals in steel on the basis of the speed of their burning-out process and their effect on the oxygen and sulfur content in the steel. The introduction of cerium, lanthanum, neodymium and praseodymium is followed by a sharp reduction in the oxygen content of the steel. The oxidation of rare-earth metals increases with their increasing content in steel. These metals are also active desulfurizers. A study was made also of the nonmetallic inclusions of rare-earth metals in forged steel.

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ACCESSION NR: AP4009586

The chemical composition of the steel was established by the use of an electron microanalyzer on any area larger than one square micron. Methodical difficulties prevented the establishment of the exact chemical composition of the inclusions (impurities); all that could be found was that they contain about 50% rare-earth metal. The optical properties of cerium, lanthanum, neodymium and praseodymium inclusions are fairly similar, the last two of them frequently occurring in the form of separate isolated globules. Orig. art. has: 3 figures and 4 tables.

ASSOCIATION: None

SUBMITTED: 10Aug63

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GULYAYEV, A.P.; UL'YANIN, Ye.A.; BOGOLYUBOV, V.A.; MERKULOVA, R.F. Behavior of rare-earth metals in liquid steel. Izv. vys. ucheb. (MIRA 17:2)

zav.; chern. met. 7 no.1:56-61 '64.

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii.

CIA-RDP86-00513R000617320010-1" APPROVED FOR RELEASE: 09/19/2001

GULY:YEV, A.P.: NIKITIN, V.N.

Determining the quality of ricel from impact test results for notched epoimens. Zav. lab. 30 no.7:885-889 '64. (MIRA 18:3)

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| L 36202-65 EVT (d)/EVT (m)/EVP (w)/EPF (n)-2/EVP (c)/ENG (n)/EVA (d)/EVP (v)/EP (c)/EVP (b)/EVP (1) Pf-4/Pad/Ps-4/Pu-4 IJP (c) JD/HI/JG/EB ACCESSION NR: AP4047502 S/0129/64/000/010/0003/2012  |
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| AUTHOR: Gulyayev, A. P.   |
| TITLE: Steels and alloys for the building of chemical equipment   |
| SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 10, 1964, 3-12, and top half of insert facing, p. 24  TOPIC TAGS: stainless steel, oxidation resistance, Hastealloy, titanium, aluminum, molybdenum, niobium, nickel, copper, embrittlement, sulfuric acid,   |
| ABSTRACT: The author discusses a great number of stainless steels and oxidation registant allows which account for the reliability and life span of chemical  |
| equipment. Cr and Ni being the main elements in stainless steel, an investigation of the Fe-Cr-Ni phase diagram which has not as yet been adequately studied is carried out. Inhomogeneity is decreased by melting two-phase steels with a narrower range of alloying elements, employing steel with alloying elements that |
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have a lesser influence on the phase composition and by exerting magnetic property control during melting. The addition of limited amounts of Ti and Al in two-phase stainless steel was found to eliminate embrittlement. Additions of Mo and Cu enhanced the resistance to sulfuric acid attack with best results achieved in specimens having a high Ni content. Refractory metals display substantial resistance to hot sulfuric and hydrochloric acids and, particularly, Mo although its employment is made difficult by the lack of weldability. Stainless steels and Hastealloy are unsuitable for work in acid media. No is ductile at room temperature and large amounts of alloying elements enhance the corresion-resistant properties of Nb steels. Orig. art. has: 15 figures and 1 table.

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GHIYAYEV, A.F., H-WIK-VA, Ve.X.

Determining a tendency for grain growth in structural steels.
Zav. lab. 30 no.10:1229-1230 \*64. (MIRA 18:4)

1. TSentral'nyy nauchno-issledovatel'skly institut cremoy metallurgit iment Bardina.

1 16621-65 JD/HW EVIT (m)/EWA(d)/EWP(t)/EWP(b) Pad IJP(c) \$/0129/64/000/511/0002/0005 ACCESSION NR: AP4049102 AUTHOR: Gulyayev, A. P.; Karchevskaya, N. I. TITLE: Martensitic transformation in alloys with aging martensite SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 11, 1964, 2-5 TOPIC TAGS: maraging steel, molybdenum containing steel, cobalt containing steel, iron nickel alloy, alloy martensitic transformation, complex alloy martensitic transformation, titanium coating steel ABSTRACT: An experimental study has been made of the effect of the individual or combined addition of various amounts of Mo. Co. and Ti on the temperature range of the martensitic transformation in Fe-Ni. alloys with 20-20.5% Ni. It was found that, in general, the effect of all investigated elements in the Fe-20% Ni alloy is similar to that in steels. Mo sharply lowers the temperature range of martensitic transformation, and with 8% Mo the alloy is austenitic at room temperature. Co and, to a smaller extent, Ti raise the temperature range of martensitic transformation. In complex Fe-Ni-No-Co alloys Ho and Co Card 1/2

L 16621-65 ACCESSION NR: produce the same effect as in binary Fe-Ni alloys. Ti slightly lowers the Ms point in complex Fe-Ni-Mo-Co-Ti alloys, but has a less pronounced effect on the Mf point. With martensitic transformation completed, all alloys contain 75-85% martensite, except for alloys with 5% Mo, which contain 60-75%. The hardness of annealed (nonaged) alloy does not depend on the austenite-martensite ratio, probably because the hardness of nonaged martensite is practically the same as that of the initial austenite. Hence, in the alloys investigated, the hardness cannot be taken as the criterion of the degree of hardening. Orig. art. has: 2 figures and 3 tables. ASSOCIATION: TSNIICherMet SUBMITTED: ENCL: SUB ODE: NO REF SOV: OTHER:

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| AUTHOR:                       | Gulyayev, A  | . P.; Shiga                               | rev, A. S.                | ing high              | ·tempera                        | ture Eher                     |       |
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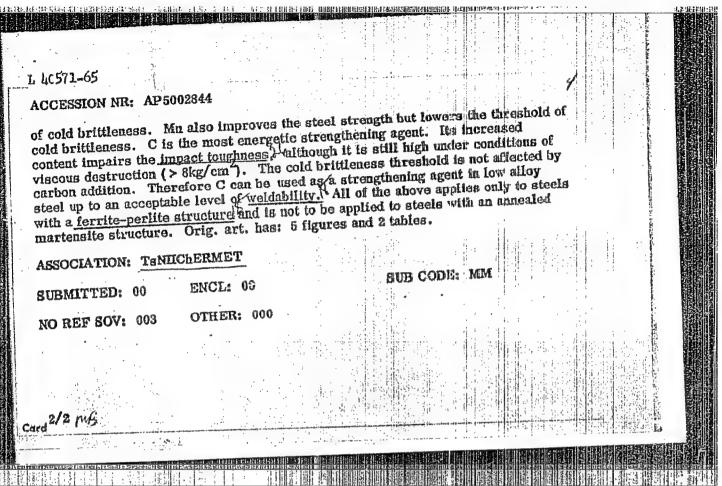
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| Mediately or after holding for a certain time at the deformation temperature. It was found that hardness of specimens quenched immediately after deformation increased continuously with increasing mediately after deformation increased continuously with increasing reduction and reached over 60 HRC at 30% reduction. Further increase reduction had no effect on hardness of specimens deformed at 550 of reduction had no effect on hardness of specimens deformed at 900C dropped beginning or 750C, but hardness of specimens deformed at 900C dropped beginning with a reduction of 60%, and at 97% reduction amounted to 60.5 HRC, with a reduction of 60%, and at 97% reduction amounted to 60.5 HRC, with a reduction of 60% and at 97% reduction amounted to 60.5 HRC, with a reduction of conventionally hardened steel. This means that at the hardness of conventionally hardened steel. This means that at reductions over 60% the recreated in a reduction function patterns demonstrated with reduction for all the deformation temperatures. This creased with reduction for all the deformation temperatures. This could be explained only by extrusion of the carbon atoms out of solid solution in the form of carbides, which was confirmed by election microscopy. Tests with specimens quenched with some delay after deformation showed that in specimens deformed at 900C with 60% reduction recrystallization (manifested by the hardness drop) begins duction recrystallization (manifested by the hardness drop) begins   |  |  |  |  |   |   |
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| mediately or after holding for a certain time at the deformation temperature. It was found that hardness of specimens quenched immediately after deformation increased continuously with increasing reduction and reached over 60 HRC at 30% reduction. Further increase of reduction had no effect on hardness of specimens deformed at 9000 dropped beginning or 7500, but hardness of specimens deformed at 9000 dropped beginning with a reduction of 60%, and at 97% reduction amounted to 60.5 HRC. This means that at the hardness of conventionally hardened steel. This means that at reductions over 60% the recreately fallowed deformation. The width of (110) line in x-ray diffraction patterns deformation. The width of (110) line in x-ray diffraction patterns deformation temperatures. This creased with reduction for all the deformation temperatures. This could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms out of solid could be explained only by extrusion of the carbon atoms of the carbon atoms of the carbon atoms.   | ESSION NR: AP4044151   |  |  |  |   |   |
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EPA(s)-2/EMP(k)/EWA(c)/EWT(m)/EWP(b)/T/EWA(d)/EWF(m)/EWF(t) 5/0129/65/000/001/0033/0038\_ AUTHOR: Gulyayev, A.P.; Nikitin, V.N. TITLE: Influence of carbon, silicon and manganese on the embrittlement tendency of mounted benesiassessesses of friend with 17 steel and iron SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 1, 1965, 33-38 TOPIC TAGS: steel embrittlement, iron embrittlement, silicon brittleness, carbon brittleness, manganese brittleness, brittle failure, impact toughness, cold brittleness threshold ABSTRACT: The purpose of this work was to determine the cold brittleness threshold in low-carbon steel and iron due to C, Si or Mn additions. As a criterion, the authors used the percentage of the viscous and brittle components causing the break. Since crystalline break is the result of brittleness, while fibrous break is the result of viscosity, the proportion of their areas in the break can be used as a criterion. Ingots were forged into billets and the latter rolled into 12 mm thick plates from which samples were cut across the direction of rolling, annealed and subjected to tensile and impact bending tests WIt was found that the influence of the three elements (C, Si and Mn) on the brittleness threshold is different. Si strengthens steel but increases the threshold Card 1/2



L 22573-65 EWT(m)/EWP(b)/T/EWA(d)/EWP(w)/EWP(t) MGW/JD ACCESSION NR: AP5002176 S/0032/65/031/001/0083/0094

AUTHOR: Gulyayev, A. P.; Nikltin, V. N.

TITLE: Comparison of various methods for determination of steel resistance to brittle fracture

SOURCE: Zavodskaya laboratoriya, v. 31, no. 1, 1965, 88-94

TOPIC TAGS: steel, low alloy steel, steel brittle failure, brittle failure susceptibility/18G2AF steel

ABSTRACT: In an attempt to find a reliable method and criterion for determining the susceptibility of steels to brittle fracture, specimens of 18G2AF low alloy steel (0.19% C, 1.72% Mn, 0.38% \$i, 0.17% V) have been tested in following conditions: G—hot rolled, N—annealed at 900C and air cooled, P—annealed at 1200C and air cooled, and U—water quenched from 900C and tempered at 680C for 1 hr. The structure of specimens differed depending upon heat treatment but strength and ductility were of the same order: tensile strength 59—63 kg/mm², elongation 15—18%, and reduction of area 37—42%. Notched and unnotched specimens in various shapes and

Cord 1/2

L 22573-65 ACCESSION NR: AP5002176

sizes were subjected to tensile and bend tests at temperatures ranging from +20 to -70C. Widely scattered test results indicated conclusively that the susceptibility to brittle fracture cannot be evaluated on the basis of mechanical properties. Only the structure of the fracture, basis of mechanical properties. Only the structure of the fracture, i.e., whether it is crystalline or fibrous, can serve as indication of this susceptibility. Of all the tests used, the impact bend test of notched specimens is the most rigid. Orig. art. has: 3 tables and figures.

ASSOCIATION: Teentral nyy nauchno-issledovatel skiy institut chernoy metallurgii im. I. P. Bardina (Central Scientific Research Institute of Ferrous Metallurgy)

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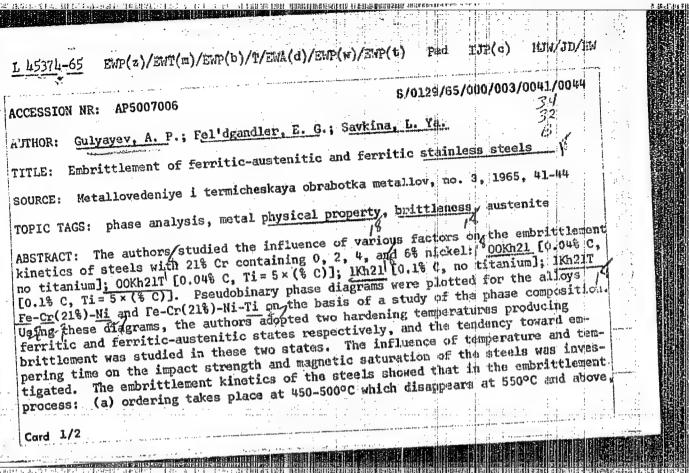
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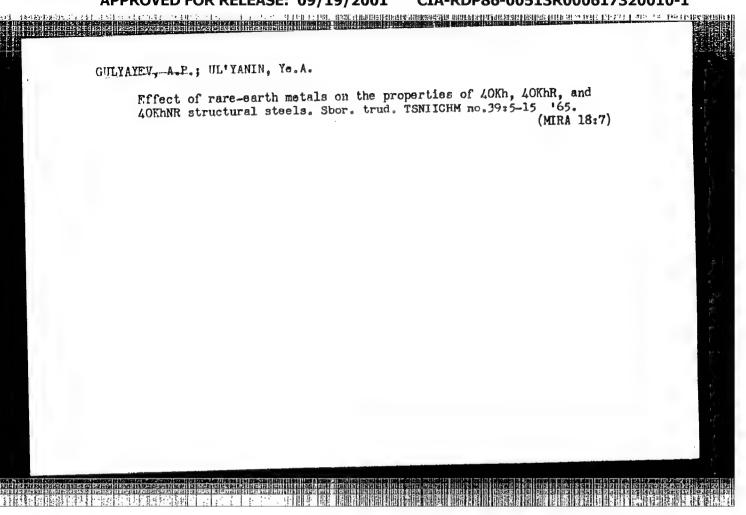
Card 2/2

L 31852-65 - ENT(m)/EWA(d)/T/EWP(t)/EWP(k)/EMP(b) - Pf-4 AGCESSION NR: AP5004279 \$/0126/65/019/001/0155/0138 AUTHOR: Gulyayev, A. P.; Kashnikova, M. L. TITLE: The effect of preliminary plastic deformation on the decomposition of austenite SOURCE: Fizika metallov i metallovedeniye, v. 19, no. 1, 1965, 155-158 TOPIC TAGS: plastic deformation, cold deformation, phase recrystallization, austenite decomposition, supercooled austenite, dilatometric test, sutectoid steel, hitrous bath, hot drawing, steel 40 KhNMA, steel 60S2, steel ShKh15 ABSTRACT: The purpose of this investigation was to study the effect of preliminary plastic deformation on the decomposition of supercooled austenite by the use of a universal-type dilatometer. Preliminary tests (designed to determine the hardness of tempered steel) established that the time required for the complete "austeniza" tion" (carbide dissolution) of a dilatometric sample at a given temperature is 1.5-2 minutes. In some brands of steel (40 KhNMA and 60S2) the preliminary deformation does not affect the hardness, during or after the tempering process, at any temperature up to 500-600C. In others, such as steel ShKh15; preliminary deformation increases the hardness. The test results do not justify the assumption that Card 1/2

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| ACCESSION NR: AP5004279                                   | time stable            | rructural dafects | that persist    |
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| after the austenization, to<br>composition in the perliti | c and intermediate reg | lons. Origi art.  | has: 4 rigures. |
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| and (b) separation occurs at                                    | higher temperatures (   | above 500-550°C).    | These processes |
| develop in the territic phase                                   | THE WAY CHIEF   |                      | the cooling or  |
| failure may be promoted also                                    | Dy the mar com  | t ironanate          | during tem-     |
| austenite depleted of alloying                                  | 5 020   | ting particle during | tempering may   |
| pering. The $a+\gamma$ transition also affect the impace streng | th. Orig. art. has:   | 4 figures and 1. t   | pte.            |
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| ASSOCIATION: TenliChermet                                       |   |                      | amora talif     |
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|         | L 59270-65 EMP(z)/EMA(c)/EMT(m)/EMP(1)/EMP(b)   | /T/ENA(d)/EMP(a)/EMP(w)/EMP(t)  |
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| ]       | IJP(c) MJW/JD/HW/JG<br>ACCESSION NR: AT5016055  | UR/2776/65/000/039/0016/0023  |
|         | AUTHOR: Gulyayev, A. P.; Novikova, Ye. K.   | 35<br>R+  |
|         | TITLE: Effect of rare earth metals and boron tural steel  | on the properties of high alloy struc-  |
| ٠.      | SOURCE: Moscow. Tsentral'nyy nauchno-issledov<br>Sbornik trudov, no. 39, 1965. Spetsial'nyye st<br>loys), 16-23                                 | atel'skiy institut chernoy metallurgii.<br>ali i splavy (Special steels and al-                                     |
|         | TOPIC TAGS: alloy steel, metal mechanical prographic examination, heat treatment  |   |
|         | ABSTRACT: Three steels, 18KhNVA, 15KhGNM, and of mechanical properties, and especially impact 18KhNVA steel had the highest Ni content (4.46    | t strength at low temperatures.   |
|         | The effect of small additions of rare earth me<br>the substitute steel 15KhGNN were determined.<br>function of tempering temperature, while the | tals and boron on the properties of<br>Tensile properties were measured as a<br>endency to brittle fracture was de- |
|         | duced from impact tests at low temperatures, f  | or the most brittle condition. Grain  |
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|                 | 59270-65<br>ACCESSION NR: AT501605  | 5  |   |   | 4                                  |             |
|                 | sizes for austenitizing separate techniques and characteristic mechanical 18KhNVA and 15KhGNM stemate almost identical that 650°C this limit is tempering temperatures strength of 18KhNVA. A (0.1%) proved inaffection lowers impact strength of steel without | temperatures fanging were tabulated for all all properties or grain sels. These same steel thresholds of cold brids lower for 18khNVA. Is somewhat lower than Additional alloying of ive, since the propert  | growth tendences, at tempering the strength of temperition tempers. | Temperatures of after tempering ath of LOKHNVA decause of the high ware left unchanged somewhat | at 550<br>or all<br>gher<br>metals |             |
|                 | ASSOCIATION: none   | 1  |   | SUB CODE:   | UM                                 |             |
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EPF(c)/EPF(n)-2/ENT(m)/ENP(k)/ENP(z)/ENA(q)/ENP(b)/T/ENA(d)/ENP(w)/ Pf-4/Pu-4/Pad IJP(c) JD/HW/JG/WB EWP(t) UR/2776/65/000/039/0073/0080 ACCESSION NR: AT5016058 AUTHOR: Babakov, A. A.; Gulyayev, A. P.; Zhadan, T. A.; Tufariov, D. G. TITLE: Some properties of austenitic Cr-Ni stainless steels SOURCE: Moscow. Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii. Sbornik trudov, no. 39, 1965. Spetsial nyye stall i splavy (Special steels and alloys), 73-80 TOPIC TAGS: stainless steel, cold deformation, cold working, heat treatment, metallographic examination, metal mechanical property, martenuitic transformation, corrosion resistance, impact strength ABSTRACT: The goal of this work was to study the properties of some austenitic stainless steels used in the chemical industry, Twenty-five steels were used in the investigation, containing 17-19% Cr 12-14% Ni, 0.04-0.06% C with minor alloying additions of Mo, Cu, W, N2, and Si. Representative microstructures of the heattreated steels are given after (a) quenching from 1080°C in water, and (b) quenching plus a supplementary stabilization anneal at 620°C for 10 hrs (air cool). The structures were all austenitic, however, after treatment (b) the materials displayed pro-Card 1/2

L 59268-65

ACCESSION NR: AT5016058

nounced segregation of carbides and carbonitrides. Also the grain sizes of the various steels differed depending on the alloying elements used. By using magnetic measurements, relative amounts of martensitic phase were determined by the anisometric method of Akulova. Only after deformation at low temperatures (-70°C) is the metric method of Akulova. Only after deformation at low temperatures (-70°C) is the amount of martensite significant (20-44%), while only one steel, Okhl8NlOZ has as much as 3% martensite after deformation at +50°C. Mechanical properties for all of the steels are given in tabular form for both heat treatments was well as for tempering done at 350 and 500°C. Impact strengths are given both before and after tempering. The tendency of the steels toward intercrystalline corrosion depending on heat treatment was studied. Standard tests (GOST 6032-52) were made on strips of material, which were boiled in water for 24 to 48 hrs. and then bent. Intercrystalline corrosion was indicated by the appearance of cracks in the bend. This test showed that steels without Tiland Nb Edditions display tendencies to intercrystalline corrosion in wide tempering intervals, for all conditions. Orig. art. has: I figure, 3 tables.

ASSOCIATION: none

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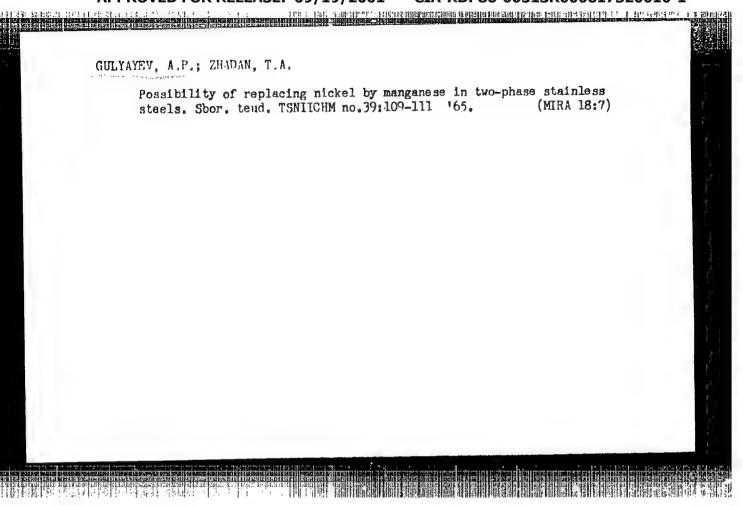
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|     | L 59273-65 EIP(k)/ENP(z)/EIA(c)/ENT(m)/ENP(b)/T/ENA(d)/ENP(w)/EnP(t) IJP(c)   |
|-----|---|
| 1   | 1JW/JD/HW<br>ACCESSION NR: AT5016066 UR/2776/65/000/089/0170/0174   |
|     | AUTHOR: Gulyayev, A. P.; Shigarev, A. S.;   |
|     | TITLE: Recrystallization of austenite during ausforming   |
| - 9 | SOURCE: Moscow. Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metalur-<br>gii. Sbornik trudov, no. 39, 1965. Spetsial'nyye stali i splavy (Special steels   |
|     | and alloys), 170-174  |
| Ţ   | TOPIC TAGS: alloy steel, martensitic transformation, heat treatment, hot working, mechanical property, recrystallization, metallographic examination, metal ausforming  |
|     | ADGEDAGE, Ward and done on SOVENNEW steel containing: 0.5% C. 1.5% Cr. 48 Ni and  |
| 5   | 0.31% Mo. Wedge shaped samples were deformed at 900, 750, and 550°C. By using such shapes various degrees of deformation could be accomplished on one sample.  Microstructures were studied in the processed samples, while the effects of increas- |
|     | ing deformation showed up in a decrease in grain size, and generalized grain eron.  |
|     | ing from the austenite. Hardness was found to increase sharply (to 63 R <sub>c</sub> ) with   |
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| deformation during ausforming and<br>ever, for 900°C the hardness drop<br>lower temperatures the hardness a                                 | remained at its      | as a function  | n of degree               | of defor-       |         |  |
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| forced out of the austenitic solutions of strengthening effect during ausf at higher temperatures. For 50k at higher temperatures art, has: | thrum steel at 9     | Moc rire       |                           |                 |         |  |
| at higher temperatures. For some onds or less. Orig. art. has:  | A LIEntes.           |                |                           |                 |         |  |
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L 59275-65 EWT(m)/EWP(w)/EWA(d)/T/EWP(t)/EWP(z)/EWP(b)/EWA(c) 温W/JD UR/2776/65/000/039/0228/0232 ACCESSION NR: AT5016070 AUTHOR: Gulyayev, A. P.; Fatkina, A. H.; Gudkov, S. I. TITLE: Effect of heat treatment on the cold brittleness of 06N3 steel SOURCE: Moscow. Tsentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii. Sbornik trudov, no. 39, 1965, Spetsial'nyye stali i splavy (Special steels and alloys), 228-232 TOPIC TAGS: alloy steel, heat treatment, embrittlement, metallographic examination, martensitic transformation, impact testing, metal mechanical property, low tempera-ABSTRACT: The effect of low temperatures on the brittle behavior of 06H3 steel was studied, by varying the structure and using impact transition results as a criterion of brittleness. Four heats were made by two separate melting processes, using an electric furnace and a converter. Plates of 5 and 10 mm thickness were heat treated by quenching and tempering. Kechanical properties were determined for room temperature and -183°C, as a function of tempering temperature. Microstructures of the steel are given for the normalized and tempered conditions. In the normalized state, **Card** 1/2

| L 59275-65  ACCESSION NR: AT5016070  the structure consists of ferrite with some pearlife at the grain boundaries. After quenching the structure is typically martensitic, and tempering above 600°C results in reformation of ferrite with carbide distributions around grain boundaries. A series of impact transition curves (down to -183°C) are shown for tempering in the 300-660°C range. Besides these, curves are plotted for the percentage of brittle fracture in the impact samples. Cold brittleness in the steels tested depends on heat treatment, the highest transition temperature (worst condition) occurring for the normalized state. The lowest transition temperature occurs for samples quenched and tempered at 500-640°C. For these two states, the remaining mechanical properties at room temperature are identical. Orig. art. has: 5 figures, 1 table.  ASSOCIATION: none  SUBMITTED: 00 ENCL: 00 SUB CODE: MI | Party Bar Area Policy Indiana  |   |   |  |  |  |
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| the structure consists of ferrite with some pearlite at the grain boundaries. After quenching the structure is typically martensitic, and tempering above 600°C results in reformation of ferrite with carbide distributions around grain boundaries. A series of impact transition curves (down to -183°C) are shown for tempering in the 300-660°C range. Besides these, curves are plotted for the percentage of brittle fracture in the impact samples. Cold brittleness in the steels tested depends on heat treatment, the highest transition temperature (worst condition) occurring for the normalized state. The lowest transition temperature occurs for samples quenched and tempered at 500-640°C. For these two states, the remaining mechanical properties at room temperature are identical. Orig. art. has: 5 figures, 1 table.  ASSOCIATION: none  SUBMITTED: 00 SUB CODE: Mil  | L 59275-65   |   | * 17 .  |  |  |  |
| ter quenching the structure is typically martensitic, and tempering above book results in reformation of ferrite with carbide distributions around grain boundaries. A series of impact transition curves (down to -183°C) are shown for tempering in the 300-660°C range. Besides these, curves are plotted for the percentage of brittle fracture in the impact samples. Cold brittleness in the steels tested depends on heat treatment, the highest transition temperature (worst condition) occurring for the normalized state. The lowest transition temperature occurs for samples quenched and tempered at 500-640°C. For these two states, the remaining mechanical properties at room temperature are identical. Orig. art. has: 5 figures, 1 table.  ASSOCIATION: none  SUBMITTED: 00 SUB CODE: MM  NO REF SOV: 000 OTHER: 000  | ACCESSION NR: AT5016070  |   |   |  |  |  |
| ASSOCIATION: none SUBMITTED: 00 ENCL: 00 SUB CODE: MM NO REF SOV: 000 OTHER: 000   | ter quenching the structure sults in reformation of fer A series of impact transiti 300-660°C range. Besides t fracture in the impact samp heat treatment, the highest the normalized state. The | is typically mar<br>rite with carbide<br>on curves (down t<br>hese, curves are<br>les. Cold brittl<br>transition tempe<br>lowest transition<br>For these two st | tensitic, and distributions of -183°C) are plotted for the leness in the return (worst temperature rates, the remetations | tempering above around grain shown for temperentage steels tested condition) occurs for samulating mechani | boundaries pering in the of brittle depends on curring for ples quenched cal proper- |  |
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ACC NR AP6036437 SOURCE CODE: UZ/0370/00/000/0003/0007

AUTHOR: Gulyayev, A. P. (Moscow); Ustimenko, M. Yu. (Moscow)

ORG: none

TITLE: Effect of plastic deformation on the properties of OKhN40MDTYu(EP543) alloy

SOURCE: AN SSSR. Izvestiya. Metally, no. 6, 1966, 63-67

TOPIC TAGS: chromium nickel molybdonum alloy, copper containing alloy, titanium containing alloy, aluminum containing alloy, alloy thermomechanical treatment/OKh;40NDTYu alloy

ABSTRACT: The feasibility of improving the mechanical properties of OKhN40MDTYu(EP543) chromium-nickel base age-hardenable alloy while preserving its high corrosion resistance in sulfuric acid has been investigated. Alloy ingots containing (%) 0.06C, ance in sulfuric acid has been investigated. Alloy ingots containing (%) 0.06C, 14—17 Cr, 39—42 Ni, 4.5—5.0 Mo, 2.5—3.2 Ti. 07—1.2 Al, and 2.7—3.3 Cu were forged at 1160C into bars. After forging was completed at about 900C, the bars were air cooled, and some were annealed at 1060C and aged at 750C for 5 to 15 hr; others were aged without annealing. Mechanical tests showed that the specimens aged without annealing had a significantly higher strength but a lower ductility than the specimens aged after annealing. In both cases, a higher notch toughness was achieved with aged after annealing of as-forged alloy at 600—630C for 5 hr produced high strength characteristics with a satisfactory ductility and toughness (see Fig. 1). The

UDC: 669.265'24-134

| Yield strength; kg/mm  50  Fig. 1. Effect of aging temperature on the mechanical properties of as- forged (x) or annealed (0) OKhN40NDTYu alloy.  Elongation  Notch tough- ness, kg/cm² o | Tensile strength kg/mm <sup>2</sup> / 130   |   |
|---|---|---|
| Elongation 2 20 20 20 20 20 20 20 20 20 20 20 20 2  | <br>Yield strength; kg/mm  Fig. 1. Effect of aging temperature on the mechanical properties of as- forged (x) or annealed (0) OKhN40NDTYu Hardness; Hardness; |   |
|   | Elongation 20 20 Notch tough  | - |

ACC NR: Ap6036437

strength characteristics first increased sharply with increased reduction in deformation; remained high, and changed only slightly with reductions greater than10—20%. However, the ductility characteristics and impact toughness decreased while in the alloy aged in the annealed condition, the characteristics of ductility did not depend on reduction. The corrosion rate of OKhN40NDTYu alloy in 10—60% sulfuric acid solutions did not exceed 0.16 g/m² hr regardless of the heat treatment conditions and reduction. N. N. Geveling participated in the work. Orig. art. has: 4 figures and 2 tables.

SUB CODE: 13, 11/ SUBM DATE: 13May66/ ORIG REF: 002/ ATD PRESS: 5108

fJP(e) JD/M ER(m)/ERP(u)/ERP(t)/ECI 1. 00000-67 SOURCE CODE: UR/0129/66/000/010/0034/0039 ACC 188: APG0 15951 AUTHOR: Gulyayev, A. P.: Fatkina, A. M. ORG: TSNIICHERMET TITLE: Effect of nickel on the mechanical properties and nil-ductility transition temperature of low-carbon steels SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 10, 1966, 34-39 and appropriate insert facing p. 33 TOPIC TAGS: cryogenic steel, nickel steel, low carbon steel, steel property, min the Buity-brangition, mil-duced by transition temperature ABSTRACT: Since chromium-nickel stainless steels suitable for cryogenic applications are very expensive, an attempt has been made to determine what nickel content would ensure a sufficiently low temperature of transition to brittle behavior (NDT temperature). Several heats of a low-carbon steel (0.02-0.05% carbon) containing from 0.12 to 9.1% nickel were tested. It was found that at contents of up to 5-7%, every 1% nickel lowers the NDT temperature by 20C. Further increases in nickel content have little or no effect on NDT temperature. Nickel also improves the strength characteristics. For instance, with nickel content increased from 0 to 9%, the yield strength increased from 30 to 60 kg/mm<sup>2</sup> at +20C, and from 75 to 100 kg/mm<sup>2</sup> at -196C. The notch toughness was found to be satisfactory (8 kgm/cm2) with a nickel UDC: 620.17:669.15'24-194.536.43 1/2 Card

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ACC NR: AP6035951

content of at least 6%. Therefore, the use of steel with 9% nickel is justified only in cases where the notch toughness of steel with 6% nickel is insufficient. The first experimental heats of steels containing 6 and 9% nickel melted and processed by the Volgograd Krasnyy Oktyabr' Plant are being tested under operational conditions. ON6A steel (0.06% max carbon, 6—7% nickel, 0.45—0.60% manganese, 0.17—0.37% silicon, 0.02% max sulfur, and 0.02% max phosphorus) has the following guaranteed minimum values of mechanical properties: yield strength 45—47 kg/mm², tensile strength 50—55 kg/mm², elongation 30—32%, reduction of area 70—75%, notch toughness 20 kgm/cm², and NDT temperature -180C.! ON9A steel (0.06% max carbon, 8.5—9.5% nickel, 0.45—0.60% manganese, 0.17—0.37% silicon, 0.02% max sulfur, and 0.02% max phosphorus) has the following guaranteed minimum values of mechanical properties: yield strength 58—60 kg/mm², tensile strength 65—68 kg/mm², elongation 28—30%, reduction of area 70—80%, notch toughness 25 kgm/cm², and NDT temperature -180C. Orig. art. has: 5 figures and 3 tables.

SUB CODE: 11/ SUBM DATE: none/ ORIG REF: 005/ OTH REF: 006/ ATD PRESS: 5105

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|   | SOURCE CODE: UR/0129/66/000/010/0045/0047   |            |
|---|---|------------|
| AUTHOR: Gulyayev, A. I  | P.; Minayev, A. M.  |            |
| mashinostroyeniyo)  | of Chemical Machinery (Moskovskiy institut khimicheskogo  |            |
| TITLE: Study of notch   | toughness in austenitic steels at low temperatures  |            |
| SOURCE: Metallovedeniy TOPIC TAGS: low temper Kh17N13M3T steel  | rature, austenitic steel, steel metalletouphness /Kh18N10T steel,   |            |
| quenched, have been terfound that though neith some martensite was formed steel at about +20C an Kh17N13M3T steel first 19 kgm/cm <sup>2</sup> at -100C an with decreasing temper | f Kh18N10T and Kh17N13M3T steels, annealed at 1050C and water steed for notch toughness at temperatures from +20 to -196C. It was her steel contained martensite after annealing and quenching, and in fractured specimens in the notch-adjacent area. This under the effect of deformation. It began to form in Kh18N10T is din Kh17N13M3T steel at about -100C. The notch toughness of drops with decreased temperature to a minimum of about din the begins to increase, while that of Kh18N10T steel increases ature to maximum of 22—38 mkg/cm² (depending on the specimen and then begins to drop. It was established that if austenite ang impact tests, the notch toughness decreases steadily with |            |
| Cord 1/2  | UDC: 669.14.018.298.8:620.163.4   |            |
|   |   | r<br>r*:h: |

| L 09998-67<br>ACC NR: AP6035954                              |                 |                       |                   |
|--|-----------------|-----------------------|-------------------|
| ACC 14K: AP6035954   |                 |                       | /                 |
| temperature decreases. The forequired for crack initiation,  | but reduces the | work for crack propa  | gation.j. in this |
| case, the curve of the tempera<br>Orig. art. has: 4 figures. | ture dependence | of the notch toughnes | s has a maximum.  |
| SUB CODE: 11/ SUBM DATE: no                                  | ne/ ATD PRESS:  | 5105                  |                   |
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| Cara 2/2   |                 |                       |                   |

SAT(m)/SAP(t)/STI \_\_\_ L3P(c) \_\_ JD SOURCE CODE: UR/2776/65/000/046/0067/0075 ACC NR. A76026551 AUTHORS: Gulyayov, A. P.; Zhadan, T. A. OriG: nono TITLE: Investigation of the properties of steel OKh18G8N2T SOURCE: Moscow. Tsentralinyy nauchno-issledovateliskiy institut chernoy metallurgii. Spornik trudov, no. 46, 1966. Spotsial nyye stali i splavy (Special steels and alloys), 67-75 TOPIC TAGS: alloy steel, nickel steel, chromium steel, steel / OKhl8G8N2T steel ABSTRACT: The effect of Cr, Mn, and Ni on the structure and proporties of steel . OKhl8G8N2T was investigated. Two specimens were studied, representing the ferrite and austenite region limits in the steel, respectively. The investigation supplements the results of A. P. Gulyayev and T. A. Zhadan (Sb. trudov TsNIIChM, Spetsial'nyye stali i splavy, vyp. 39, Izd. Metallurgiya, 1965, s. 109). The phase composition, the usual mechanical properties, and the magnetic saturation of the steel were determined as a function of the thermal treatment and degree of deformation of the latter. The experimental results are presented graphically (see Fig. 1). It was found that the mechanical properties of the steel were almost independent of the phase composition in the composition range of 25-30% Caphase. Embrittlement Card 1/2

्रकार १८ वर्षः अनुसन्दर्भागृहसम्बद्धानसङ्ग्रह्मानसङ्ग्रह्मानसङ्ग्रह्मानसङ्ग्रह्मानसङ्ग्रह्मानसङ्ग्रह्मानसङ्ग्रह

becomes most intensive at 600-7000. The tendency towards intercrystalline corrosion was observed for steels containing more than 85% of the %-phase. The following composition for the steel is recommended: % 0.08% C, % 0.8% Si, 17--19% Cr, 7--9% Mn, 2.1--2.8% Ni, and 0.3--0.5% Ti. Orig. art. has: 1 table and 10 graphs.

SUB CODE: 11/ SUBM DATE: none/ ORIG REF: 005.

aging temperature

I 00051-7 SET(n)/SEP(W)/SEP(t)/STI 1JP(c) 35 ACC NR A26026557 SOURCE CODE: UR/2776/66/000/01/6/0170/0175

AUTHORS: Gulyayov, A. P.; Zikeyov, V. N.; Moshcherinova, O. N.

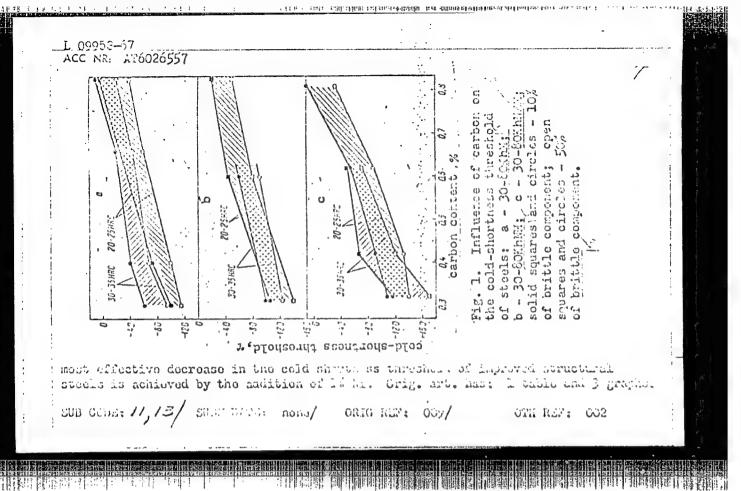
OilG: none

TITLE: Influence of carbon content on the cold-shortness threshold of structural steel

SOURCE: Moscow. Tsentral'nyy nauchno-issledovatol'skiy institut chornoy metallurgii. Sbornik trudov, no. 46, 1966. Spetsial'nyyo stali i splavy (Special stuels and alloys), 170-175

TOPIC TAGS: alloy, steel, chromium steel, nickel steel, molybdenum steel, metallurgic research

ABSTRACT: The offect of the carbon content on the cold-shortness threshold of chromium-nickel-molybdenum steel was investigated. The specimens were quenched and subsequently annealed in two stages to hardness HEC = 20-25 and HEC = 30-35 respectively. The cold-shortness threshold was determined in terms of the fraction of the brittle component in the fracture of the specimen. The cold-shortness threshold temperature was taken as the temperature at which the fracture contained 10 and 50% of the brittle component respectively. The experimental results are presented in graphs and tables (see Fig. 1). It was found that an increase in the carbon content in Gr-Ni-Mo steel leads to an increase of the cold-shortness threshold. The



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L 01929-67 EWT(m)/EWP(t)/ETI IJP(c) WB/JD

ACC NR: AR6031071 (N) SOURCE CODE: UR/0277/66/000/007/0013/0013

AUTHOR: Gulyayev, A. P.; Zelenova, Z. P.

413

TITLE: Study of resistance of austenitic steels to cavitation

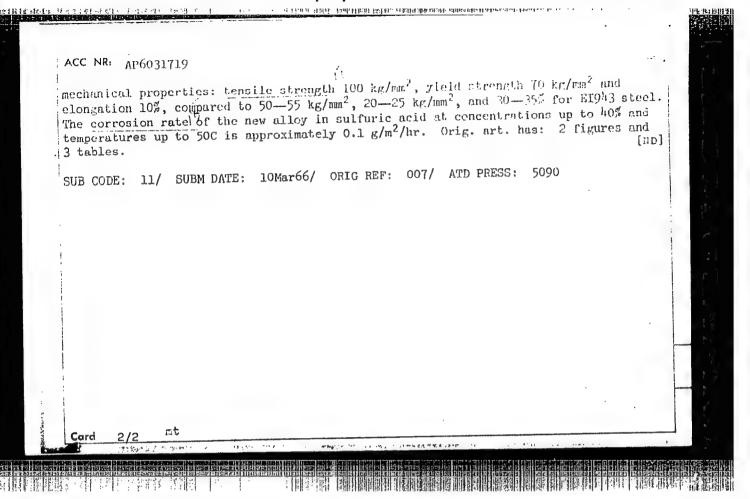
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REF SOURCE: Sb. Kavitats. i gidroabrazivn. stoykost' met. v gidroturbinakh. M., Mashinostroyeniye, 1965, 71-74

TOPIC TAGE: steel, austenitic steel, stainless steel, cavitation resistance, martensite, magnetostriction oscillator

ABSTRACT: The effect of <u>austenite transformation to martensite</u> on the cavitation resistance of stainless steel samples was studied, using a magnetostriction oscillator. It is pointed out that due to the effect of cavitation in steels with unstable austenite martensite forms which increases the wear resistance of the steel. To decrease the stability of austenite in <u>0.2Kh19N9T</u> and <u>0.4Kh19N9T</u> steels and at the same time to increase their cavitation resistance, it is suggested that the <u>nickel content</u> be reduced from 8—9% to 7—8%. Orig. art. has: a bibliography of 3 reference items. [Translation of abstract] [AM] to 1/1 hs SUB CODE: 13/

COURCE CODE: UR/0370/66/000/005/0102/0106 (N) ACC NR: AP6031719 AUTHOR: Gulyayev, A. P. (Moscow); Zotova, Ye. V. (Moscow); Ustimenko, M. Yu. Posysayeva, L. I. (Moscow) ORG: none TITLE: Development of high-strength corrosion-resistant alloy SOURCE: AN SSSR. Izvestiya. Metally, no. 5, 1966, 102-106 TOPIC TAGS: , corrosion resistant alloy, high strength alloy, age hardenable alloy, iron chromium nickel alloy, molybdenum containing alloy, couper containing alloy, titanium containing alloy, aluminum containing alloy/CMhN40?DTYu alloy OKh23N28M3D3T (E1943) steel has adequate corresion resistance in sulfuric acid at temperatures up to 80C but its low strength limits its use in the modern chemical industry. Therefore, efforts have been made to develop an alloy which will combine the necessary corrosion resistance with adequate strength. A series of iron-chromiumnickel-base alloys additionally alloyed with titanium, niobium, aluminum, molybdenum and copper were tested. On the basis of experimental findings, the new OKhNAOMOTTU alloy (Electrostal Plant designation EP5h3) was developed. The alloy contains 0.06 carbon, 0.8% silicon, 0.8% manganese, 14-17% chromium, 39-42% nickel, 4.5-6% molybdenum, 0.7—12% aluminum and 2.7—3.3 copper. The alloy is age-hardenable, solution-heat treated and aged at 700—800C has the following minimum values of 669.018.8



| ACC NR: AP6014606                     | 1 )             |            | S      | OURCE        | CODE:                    | UR/0133/6   | 66/000/005/0461/0464          |    |
|---------------------------------------|-----------------|------------|--------|--------------|--------------------------|-------------|-------------------------------|----|
| AUTHORS: Gulyaye                      | ov, A. P.; Anu  | chkin,     | м. Р.  | ; Geor       | giyev,                   | M. N.; Do   | gadayeva, V. A.               |    |
|                                       | l-t-utific Dec  | oomalı Tı  | natit  | nto fo       | er the                   | Production  |                               |    |
| TTTLE: A study of                     | of the cold sh  | ortness    | of h   | eat-ti       | eated                    | steels for  | pipe manufacture              |    |
|                                       |                 |            |        |              |                          |             |                               |    |
| SOURCE: Stal',                        |                 |            |        |              |                          |             |                               |    |
| TOPIC TAGS: ste                       | el pipe. steel  | proper     | ty,    | teol         | temperi                  | ing, steel  | testing / 17GS steel,         |    |
| 14GN steel                            | - F-F-,         |            | • •    | 6            |                          | 6           |                               |    |
|                                       | 20              | & boot     | tmon   | ling g       | tanle l                  | 1765 and L  | (GN to increase their         | !  |
| · · · · · · · · · · · · · · · · · · · | I d abantmass s | INC FOCT   | 0/1    | STORE        | 1 7163 1                 | MAS DIOUUC  | one of the other of the other | 1- |
| 1 M. 4 - 7 7 27 27                    | nut (Chamanare  | atekin m   | notari | ום רקיינוו   | neskiv                   | Zavou); 8   | CAOT THOSE MOD brogged        | 1  |
| in the Orsk-Khal                      | ilovskiv Metal  | llurgica   | IT COI | nbine        | (Ursko·                  | -VUSTITOAR  | kiy metallurgicheskiy         |    |
| kombinat). Thei                       | r respective e  | )lementa   | IT COI | nposit<br>Mn | NI<br>NI                 | Cr<br>Cr    |                               |    |
| ,                                     | 17GS<br>14GN    |            | 0,43   | 1,35         | 0,36                     |             |                               |    |
| :                                     | 14GN            |            | 0,31   | 1,00         | 0,50                     | 0,16        |                               |    |
|                                       | 17GS            | 5<br>0,014 | P 0 01 | 0.003        | H <sub>1</sub><br>0.0004 | N,<br>0,003 |                               |    |
|                                       | 14021           | 0,027      | 0,02   | 0,023        | 0,0007                   | 0,005       |                               |    |
|                                       | 14GH            |            |        |              |                          |             |                               |    |

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ACC NR: AP6014606

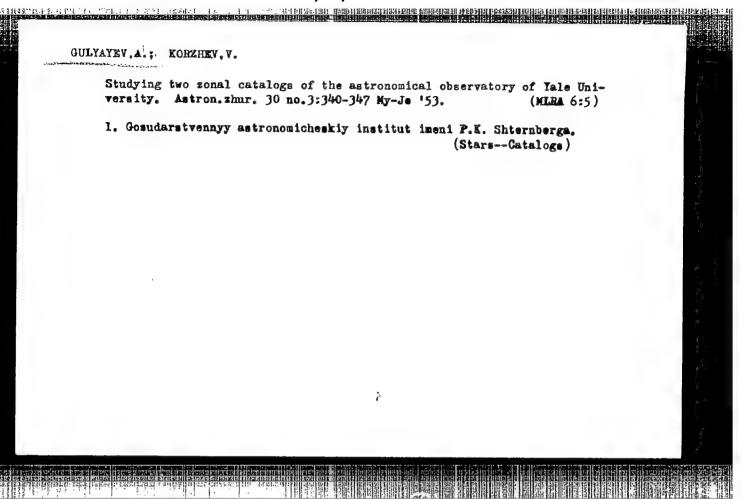
Fragments cut from the pipes were heat treated and machined into specimens for mechanical testing. The type of heat treatment is explained. Mechanical properties of the two materials were tested for their change in respect to the temperature of tempering, and the results of these tests are presented graphically. In the tension tests, the method of N. A. Kahn and E. A. Imbembo (The Welding Journal, 1950, v. 29, 19, 2, p. 2/5-963) was applied. A study of impact strength revealed an almost strength-line relation between this property and the cross section width. The type of failure and the crack formation were investigated and are shown for various temperatures and areas, while the microstructure of the two steels at various types of tempering is presented photographically. The materials were further tested for their embrittlement at various heat treatments, with the results of the embrittlement of experiments shown in a table. It is noted that steel 1763 is most resistant to embrittlement after being hardened and tempered at 600C, and steel MGN at 500C. Temperatures of -60 and -40C are, respectively, the lowest to which the two investigated steels may be subjected. Orig. art. has: 9 figures, 1 microphotograph, and 1 table.

SUB COED: 13,11/SUBM DATE: none/ ORIG REF: 001/ OTH REF: 004

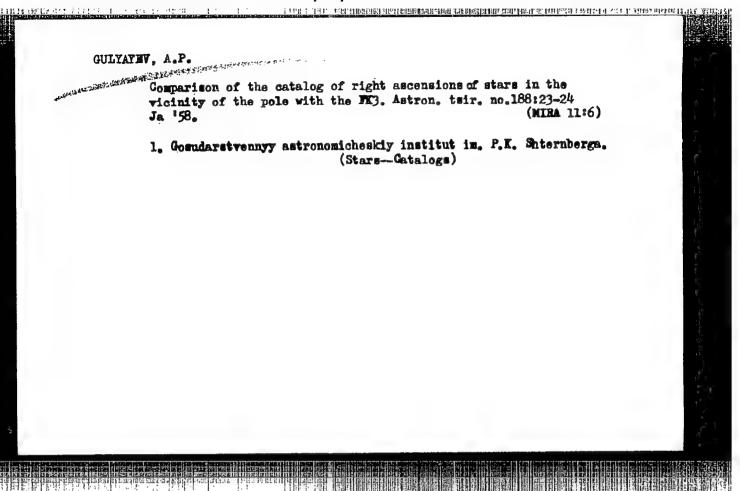
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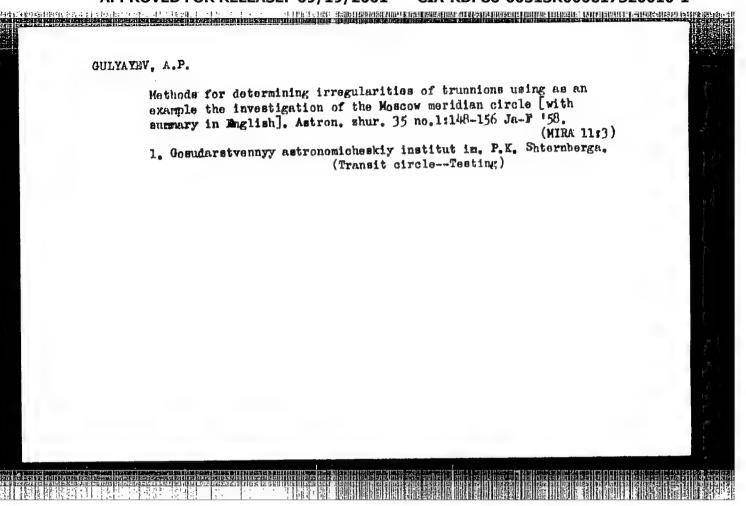
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|   | m 20                                     | T D a Samuel V A                              |
|---|---|---|
| UTHOR: Gulyayev, A.P.                           | Yukalov, I.N.; Fedorov, V.K.; Yakl  | inina, v.u.; caparov, K.;                     |
| RG: none  |   | 34<br>Q                                       |
| TITLE: Nonmagnetic iro                          | 1. Class 40, No 180353  |   |
| OURCE: Isobreteniya,                            | promyshlennyye obraztsy, tovarnyye  | znaki, no. 7, 1966, 61                        |
| OPIC TAGS: cast iron,                           | nickel containing alloy   |   |
|   |   |   |
| BSTRACT: A new nonmag<br>content. This iron has | netic cast iron is proposed which he the following chemical composition     | as a reduced nickel<br>(in 5):                |
| BSTRACT: A new nonmag<br>ontent. This iron has  | the following chemical composition  Carbon 3.0                              | as a reduced nickel (in %): -3.1 -3.14        |
| BSTRACT: A new nonmag<br>content. This iron has | Carbon 3.0 Silicon 2.7 Manganese 5 Sulfur 0.02                              | -3.1<br>-3.14<br>-8<br>-0.03                  |
| BSTRACT: A new nonmag<br>content. This iron has | Carbon 3.0 Silicon 2.7 Manganese 6 Sulfur 0.02 Phosphorus 0.05 Chromium 0.1 | -3.1<br>-3.14<br>-8<br>-0.03<br>-0.06         |
| BSTRACT: A new nonmag<br>content. This iron has | Carbon 3.0 Silicon 2.7 Manganese 6 Sulfur 0.02 Phosphorus 0.05 Chromium 0.1 | -3.1<br>-3.14<br>-8<br>-0.03<br>-0.06<br>-0.2 |



GELYAYEV, A.P., Cand Phys-Lath Sci-(di.s) "Determin tion of the direct ascentSor stars of the list FKCh of the following on the maridi a circle of the Loscon Observatory during the pariod 1953-19 5. "The process of the latter during the pariod 1953-19 5." The first in P.L. Sht entermy, 125 ocides (FL, 26 50, 105)





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S/035/61/000/011/003/028 A001/A101

AUTHOR:

Gulyayev, A.P.

TITLE:

The study of the system of FK3 star right ascensions in the circumpolar region according to observations with the Moscow meridian

circle

PERIODICAL:

Referativnyy zhurnal. Astronomiya i Geodeziya, no. 11, 1961, 11, abstract 11A99 ("Tr. 14-y Astrometr. konferentsii SSSR, 1958", Moscow-Leningrad, AN SSSR, 1960, 116-120, Discuss. 120, Engl.summary)

TEXT: The author describes the method of observations and compilation of the catalog for 99 FK3 circumpolar stars from observations conducted in 1955-1956 with the GAISh meridian circle (cf. RZhAstr, 1961, 5A96). An investigation of the system of the catalog obtained shows the presence of errors  $\Delta x_{\rm c}$  and  $\Delta \alpha_{\rm c} \zeta$  of noticeable magnitude. The system of the catalog is close to N30 up to +85° in respect to  $\Delta \infty \zeta$ . The differences, catalog - FK3, of the  $\Delta \infty_{\rm c}$  values agree well in phase with the errors of the FK3 catalog known from the other studies, in

Card 1/2

The study of the system of FK3 star ...

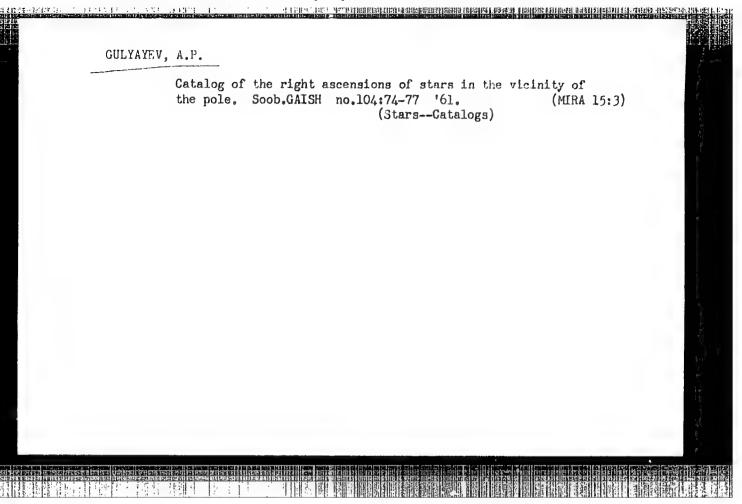
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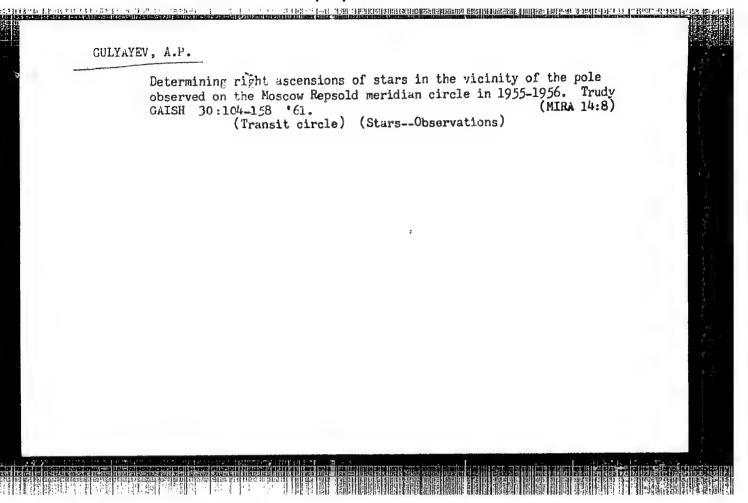
the zone +55° - 75° which contained fundamental stars used in observations. The graphs of differences, catalog - FK3 and catalog - FK3 Supp. are presented for  $\Delta \propto_{\rm K}$  and  $\Delta \propto_{\rm K}$ , as well as of differences FK3 - N30.

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[Abstracter's note: Complete translation]

Card 2/2





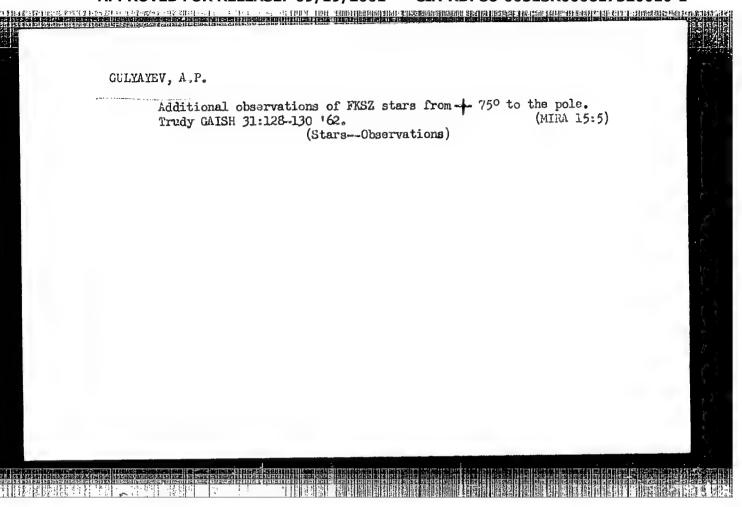
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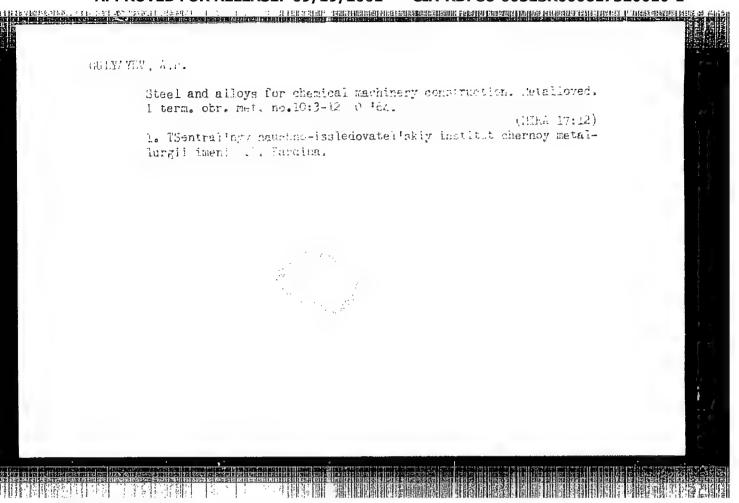
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Fundamental naia astrometria; opredelenie koordinat zvezd.

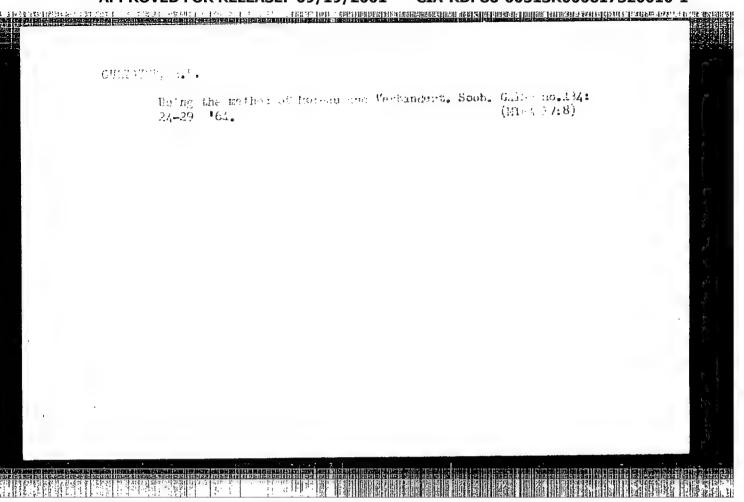
Noskva, Gos. izd-vo fiziko-matem. lit-ry, 1962. 340 p.

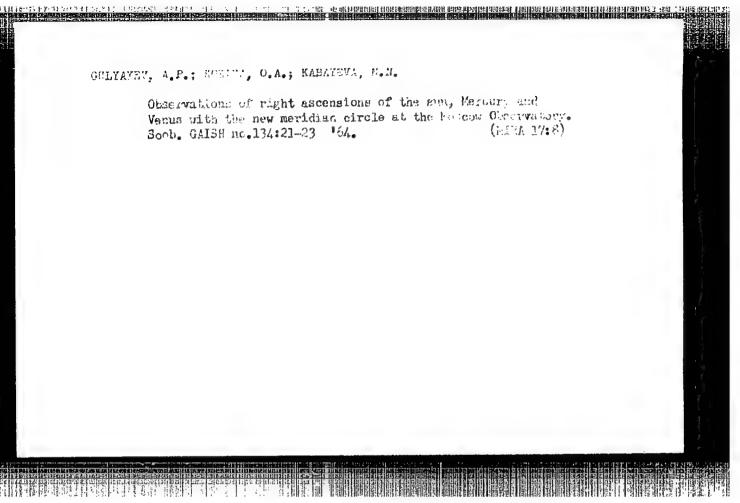
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(Astrometry)









L 2525-66 EWT(m)/EWP(w)/EWA(d)/T/EWP(t)/EWP(z)/EWP(b)/EWA(c) IJP(c) JD/HW ACCESSION NR: AP5020706 UR/0129/65/000/008/0020/0025 66.046.51

AUTHOR: Culyayev, A. P.

39 **3**/

TITLE: Theory of the optimal degree of alloying

SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 8, 1965, 20-25

TOPIC TAGS: alloying, steel alloying, alloying limitation

ABSTRACT: Alloying has no direct effect on the mechanical properties of steels and alloys. In the case of steel, alloying affects the temperature of the critical points and the critical cooling rates and increases hardenability, but the mechanical properties of structural steels (0.60% max carbon) can be changed in a wide range by changing only the carbon content and the tempering temperature, provided that the specimen size ensures full hardening throughout the entire cross section. This was proved experimentally. More than 100 carbon and alloy steels containing 0.10—0.60% carbon, 0—5.00% nickel, 0—3.00% chromium, and other elements were melted under identical conditions; austenitized to the same grain size of approximately 10, and quenched and tempered at various temperatures. The obtained values of mechanical properties of all the steels tested fall into a relatively narrow band of natural scattering (see Fig. 1 of the Enclosure). Of course, as Cord 1/4

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L 2525-66

ACCESSION NR: AP5020706

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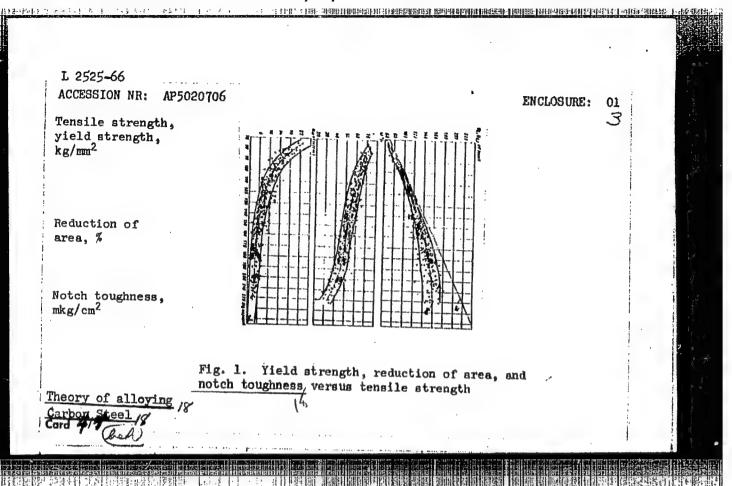
the part or specimen cross section increases, alloying becomes necessary to increase hardenability. In this case, however, excessive alloying brings no additional benefits. These conclusions are based on tests under conditions of uniaxial stresses and low strain rates. If the effect of alloying is evaluated on the basis of susceptibility to brittle fracture, then it becomes apparent that excessive alloying has a detrimental effect. Alloying up to a certain degree reduces grain size and improves hardenability and thus lowers the susceptibility to brittle fracture. However, when the optimum degree of alloying is exceeded, the excess of alloying elements concentrates primarily at the grain boundaries where it increases the number of defects and promotes brittle fracture. In addition, alloying usually lowers the Mg point, which promotes microcrack formation fund thus increases the susceptibility to brittle fracture. A Similar phenomena can be observed in stainless, heat-resistant, and high-speed steels and alloys. There is always an optimum degree of alloying which brings the maximum improvement of characteristics. Further alloying in excess of this optimum has a detrimental effect. Orig. art. has: 3 figures and 2 tables.

ASSOCIATION: TSNIICHERMET

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Card 2/4

L 2525-66
ACCESSION NR: AP5020706
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L 9645-66 EMT(m)/EMP(w)/T/EMP(t)/EMP(k)/EMP(b)/EMP(b)/EMP(b)/EMP(b)

ACC NR: AP5027702

SOURCE CODE: UR/0129/65/000/011/0009/0017 - 4

AUTHOR:

Gulyayev, A. P.

ORG:

TSNIICHERMET

TITLE: Structural changes during the combined hot and cold working of steel and their effect on mechanical properties [Paper presented at the 4th Conference of Metallographers of the Polish Academy of Sciences held in Gliwice in September 1965]

SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 11, 1965, 9-17 and both sides of invert between p. 24 and 25

TOPIC TAGS: cold working, heat treatment, work hardening, austenite transformation, carbide phase

ABSTRACT: Combined hot and cold working, or thermomechanical treatment (TMT), refers to treatment where hardening or some other change in properties is produced by the combined effect of plastic deformation (work hardening) and phase (structural) transformations. This thermomechanical treatment may be divided into two classes: A) TMT of metals and alloys which undergo polymorphic transformations (ordinary steels and Ti alloys); B) TMT of alloys which do not undergo polymorphic transformations but contain soluble excess phases -- certain austenitic steels, Ni-base heat resistant alloys of the nimonic type, alloys based on refractory metals, etc. Class A is sub-

Card 1/2

UDC: 620.17:539.374:621.785

L 9645-66

ACC NR: AP5027702

divided into three types of TMT: deformation above recrystallization temperature (ATMT), deformation below recrystallization temperature (BTMT) and deformation prior to transformation during heating (PIMT). In the case of PIMT investigations showed that preliminary deformation prior to hardening (by various techniques and to varying degree) does not affect the behavior of supercooled austenite: the kinetics of the decomposition of austenite remains the same. Moreover, following PTMT, X-ray line width is greater than following conventional hardening, since deformation during PTMT occurs in α-state, which does not contain C, and hence the deformation cannot cause segregation of carbide phase. By contrast, deformation during ATMT and BTMT leads to the segregation of C from austenite, although in the case of ATMT the austenite is not supersaturated. Furthermore, PTMT is technically simpler to carry out than ATMT and BTMT. The change in properties following TMT is produced by a number of factors: reduction in grain size, pile-up of defects during deformation, and increase in temperature of martensitic transformation. The variation in the amount of residual austenite and the formation of disperse carbides also are important factors. The ultimate result is an increase in the strength and plasticity of the metal. Orig. art. has: 13 figures, 4 tables.

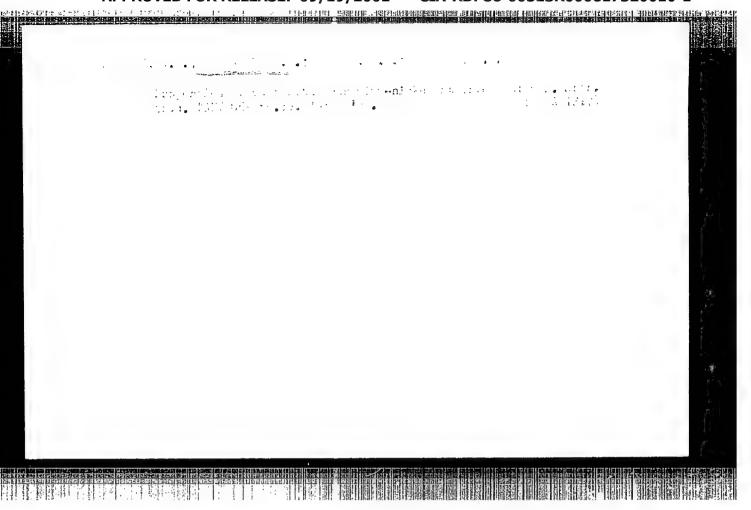
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Card 2/2

| L 21/19-66 EWT(m)/EPF(c)/EWP(t)/EWP(z)/EWP(b)   | IJP(c) JD/H/JG/wB   |
|---|---|
| ACCESSION NR: AP5021979   | UR/0286/65/00C/014/0042/0042<br>669.14.018.84<br>669.15'24'26'28-194  |
| AUTHOR: Gulyayev, A. P.; Zogova, Ye. V.; Posysa   | ayeva, L. I.; Ustimenko, M. Yu.   |
| SOURCE: Byulleten' izobreteniy i tovarnykh znak  TOPIC TAGS: alloy, iron alloy, nickel containing titanium containing alloy, aluminum containing silicon containing alloy, copper containing alloy  ABSTRACT: This Author Certificate introduces an corrosion resistance, contains 0.09% max carbon  2-47 titanium; 0.8-1.5% aluminum, 4-8% molybe silicon, and 0.8% max manganese. | ng alloy, chromium containing alloy, alloy, molybdenum containing alloy, by, manganese containing alloy  n iron-base alloy which, for increased, 35—45% nickel, 14—19% chromium, denum, 2—4% copper, 0.5% max  [AZ] |
| ASSOCIATION: Tsentral'nyy nauchno-issledovatel<br>im I. P. Bardina (Central Scientific Research In  | skiy institut chemoy metallurgii<br>nstitute of Ferrous Metallurgy)   |
| Card 1/10   |   |
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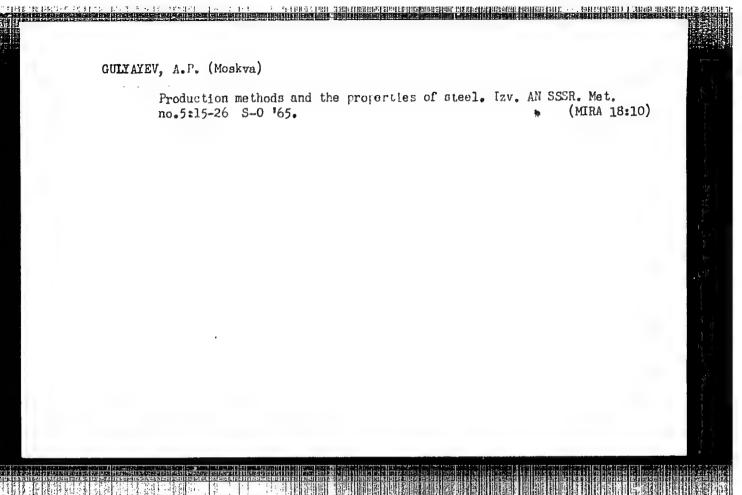
| L 2449-66<br>ACCESSION NR: AP5021979 | The state of the s | g        | 0              |
|--------------------------------------|--|----------|----------------|
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| β ∨ <i>K</i> Card 2/2                |  | •        |                |



GULYAYEV, A.P.; SHIGAREV, A.S.

Recrystallization of austenite during high-temperature thermomechanical treatment. Fiz. met. i metalloved. 18 no.2:233-238
Ag '64. (MIRA 18:8)

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii imeni I.P.Bardina.



GULYAYEV, A.P.; FEL'DGANDLER, E.G.; SAVKINA, L.Ya.

Embrittlement of ferritic austenitic and ferritic stainless steels. Metalloved. i term. obr. met. no.3:41-44 Mr '65.

(MIRA 18:10)

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii imeni I.P. Bardina.

GULYAYEV, A.P.

Structural changes during the thermomechanical treatment of steels and its effect on their mechanical properties.

Metalloved. i term. obr. met. no.11:9-17 N '65.

(MIRA 18:12)

1. TSentral'nyy nauchno-issledovatel'skiy institut chernoy metallurgii.

EWP(e)/EWT(m)/EWP(w)/ETC(F)/EWG(m)/EWA(d)/T/EWF(t)/EWF(z) MJW/JD/NW/JG/WB/AT/WH L 12086-66 ACC NR: AP6000601 Gulyayev, A. P.; Miroshnikova, K. Ye. AUTHOR: dept of the same ORG: Moscow Institute of Chemical Machine Building (Moskovskiy institut khimiches-17:5 kogo mashinostroyeniya) TITLE: Intercrystalline corrosion of certain austenitic stainless steels 44,55, SOURCE: Metallovedeniye i termicheskaya obrabotka metallov, no. 12, 1965, 2-5, and top half of insert facing p. 40, and both sides of insert between p. 24 and 25 TOPIC TAGS: intercrystalline corrosion, corrosion test, stainless steel, austenita, carbide ABSTRACT: At 400-800°C processes causing proneness to intercrystalline corrosion occur in austenitic stainless steels. Bain (Chemistry and Industry, 1932, v. 51) attributes this to the depletion of Cr along grain boundaries, while Stickler and Vinckier (Mem. scient. rev. metallurgie, 1963, v. 60, no.7-8) believe that this is caused by the special alignment of carbides along grain boundaries and the difference in the potentials of the carbide-austenite micro-pair. Accordingly, these processes were investigated at the spacified temperatures for four types of austenitic stainless steels: E1943, EP212 B1711 and Kh18N10T. Specimens of these steels (90x20x4 mm) were waterquenched from 1050-1100°C and tempered at 500, 550, 600, 650, 700, 750 and 850°C for UDC: 669.14.018.240.620.195 Card 1/2

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ACC NR: AP6000601

from 10 min to 1000 hr and subjected to corrosion tests. The Cr content at grain boundaries was determined by me as of local X-ray spectral analysis. Findings: intensive intercrystalline corrosion develops in E1943, EP212 and E1711 steels at 700°C and in Khl8NlOT steel at 600°C. Proneness to intercrystalline corrosion is caused by the segregation of carbide networks along grain boundaries. The difference in electrochemical potentials between the network of carbided and austenite constitutes the motive power of intercrystalline fracture! The volume of metal surrounding a carbide inclusion is subject to corrosion fracture. If the carbides are spaced sufficiently far apart, these volumes will not be in mutual contact and hence there will be no continuous penetration of the corrosion medium into the metal interior slong the grain boundaries: in such cases the steel is not prone to intercrystalline corrosion. In cases of a more aggressive medium, on the other hand, a larger volume of metal around carbide inclusions is subject to corrosion. These volumes contact, and this is accompanied by a continuous penetration of the corrosion medium into the metal interior along the grain boundaries: in such cases the steel is prone to intercrystalline corrosion. Further, no depletion of Cr from the boundaries of austenite grains has been found in steel prone to intercrystalline corrosion. Orig. art. has: 1 table, 6 [4] figures.

SUB CODE: 11, 13/ SUBM DATE: none/ ORIG REF: 003/ OTH REF: 002

Card 2/2

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CHINAPEV, 1.P., TOWCIYEVA, 7.Ya.

(Lervaton resistance of binary miolkum alloys. Zashch.met. L.
t.c.sc3652-657 N-D 165. (MIRA 18:12)

7. Moskovskiy institut khimicheskogo mashinostroyeniys.

## "APPROVED FOR RELEASE: 09/19/2001 CIA

#### CIA-RDP86-00513R000617320010-1

L 10231-66 EWT(m)/EPF(n)-2/EWA(d)/EWP(t)/EWP(z)/EWP(b) LIP(c) MJW/JD/WW/J3 ACC NR: AP5027147 SOURCE CODE: UR/0126/65/020/004/0592/0596

等。1998年1月19日(1998年) 1998年(1998年1月19日) 1988年1月18日 1月18日 1日18日 1日18

AUTHOR: Georgiyeva, I. Ya.; Gulyayev, A. P.

ORG: Moscow Institute of Chemical Machine Building (Moskovskiy institut khimiche-skogo mashinostroeniya)

TITLE: Hardness of binary niobium alloys

SOURCE: Fizika metallov i metallovedeniye, v. 20, no. 4, 1965, 592-596

TOPIC TAGS: alloy, binary niobium alloy, niobium containing alloy, vanadium containing alloy, tantalum containing alloy, titanium containing alloy, zirconium containing alloy, molybdenum containing alloy, tungsten containing alloy

ABSTRACT: The hardness of binary Nb alloys with V, Ta, Ti, Zr, Mo, and W has been investigated. All these alloys except Zr form a continuous series of solid solutions which are stable at room temperature. Nb-Zr solid solutions are stable only above 1000C. Alloys were homogenized in a vacuum of 1-5·10<sup>-5</sup> mm Hg at temperatures 400-500° below the melting point. A content of 5-10 at vanadium (atomic radius 1.36 Å) was the most effective strengthener, followed closely by Mo and W (atomic radii, 1.40 Å and 1.42 Å respectively). At a content higher than 10 at %, W has a stronger effect than V. These elements decrease the lattice parameter of niobium and create compression stresses (the atomic radius of Nb is 1.47 Å). Ta and Ti,

Card 1/2

UDC: 539.53:546.882

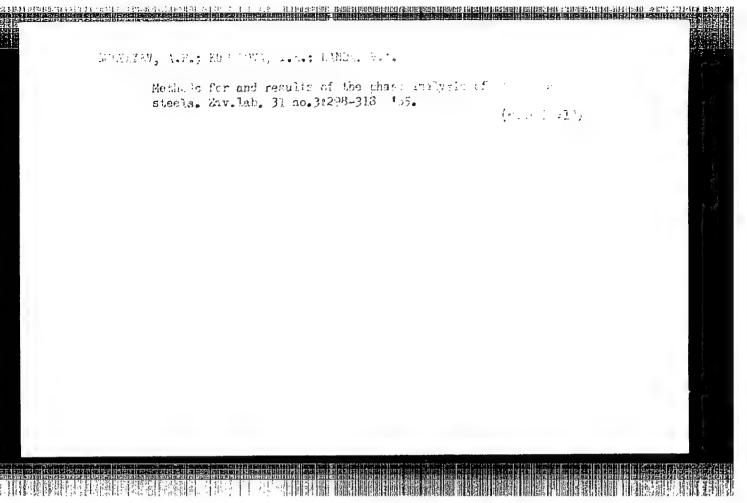
在经验工具工程上的基本企业的企业 "克克里"。上点,"上上"。 医上升性原染性的 计即时对称的图形的数据的数据的现在分词不同时的数据特别则形成 经价值转换的转换的

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whose atomic radii (1.46 and 1.45 Å) are close to that of Nb, do not change the lattice parameter significantly and do not increase hardness. Zr (atomic radius 1.60 Å) increases the lattice parameter, causes tension stresses in the lattice, and increases the hardness, but to a lesser degree than does compression. With increasing temperature the hardness of Nb-Ti and Nb-Ta alloys drops at the same rate as that of pure Nb. Nb-V alloys soften more rapidly, especially in the range 700—800C. The hardness of Nb-15 at% V and Nb-15 at% W alloys, 333 and 347 HV at room temperature, drops at 1000C to 139 and 216 Hv, respectively. The hardness of unalloyed niobius drops from 180 HV at room temperature to 75 HV at 1000C. Hardness is also affected by the content of interstitial impurities. Vacuum annealing of alloys, the use of vacuum melting, or the use of high-purity initial materials decrease the room temperature hardness by 40—60 HV. Orig. art. has: 4 figures.

SUB CODE: 11/ SUBM DATE: 200ct64/ ORIG REF: 003/ OTH REF: 001/ ATD PRESS:



| ACC NR: AP6003303 (N)   | SOURCE CODE: UR/0129/66/000/001/0022/0024 ·   |
|---|---|
| AUTHOR: Gulyayev, A. P.; Zakh   | arov, V. A.   |
| ORG: TSNIICHERMET   | B   |
| 44,55 27  | esence of recrystallization of high-temperature   |
| SOURCE: Metallovedeniye i tem   | nicheskaya obrabotka metallov, no. 1, 1966, 22-24,  |
| TOPIC TAGS: grain growth, nick<br>recrystallization, recrystalliz   | kel alloy, polygonization development, metal cation temperature, hot upsetting / KhN77TYu Ni-Cr   |
| heat treatment and cold working grain size of KhN77TYu alloy we height of the billet) at 950 an forging temperature is sufficie metal considering that the recr | gh-temperature alloys are largely a function of grain e, or of factors which are determined by the previous of the metal. In this connection, grain growth and re investigated as a function of upsetting (to 30% of d 1000°C, respectively. Such a small difference in nt to result in radical changes in structure of the ystallization temperature of KhN77TYu alloy is 970°C. structure of this alloy is homogeneous, fine-grained. |
| Card 1/2  | UDC: 669,14.018.45:620.186.5  |

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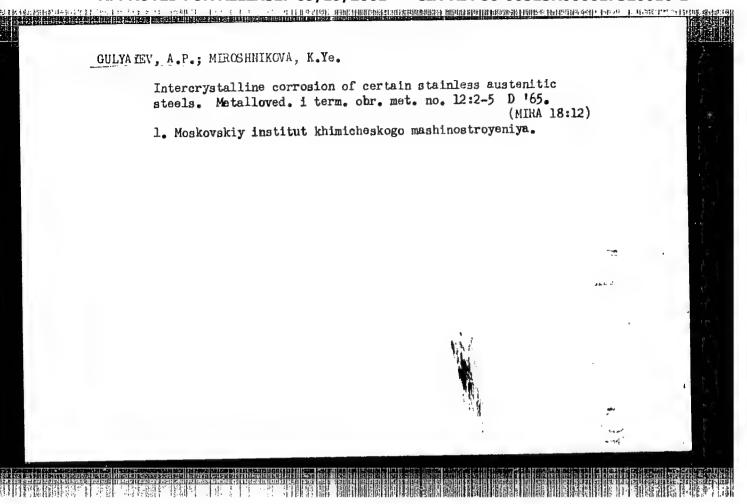
ACC NR: AP6003303

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The experiments confirmed the assumption that, if the deformation is completed above, the recrystallization temperature, the growth in grain size owing to recrystallization processes will vary depending on the degree of deformation and in the zones of critical degree of deformation (~5%) it will be relatively enormous (grain size will increase by a factor of 7). If, on the other hand the deformation is carried our below the recrystallization temperature, recrystallization of the alloy will occur during its subsequent hardening at 1080°C; here the heating rate is a vital factor. At a heating rate of 7 deg/min the relationship between grain size and degree of deformation follows the same pattern as above, but at a slower heating rate, such as 0.5-1 deg/min, critical grain growth is not observed: this is because at a low heating rate and in the presence of temperatures somewhat below the threshold of recrystallization the processes of polygonization are the first to occur, ahead of the other processes associated with recrystallization, and they form a stable substructure which prevents any rapid grain growth. This, incidentally, disproves the notion that grain size decreases with increasing heating rate. What is more, the proneness of grain to grow is inversely proportional to the heating rate: the slower the heating rate is, the smaller is the size of the recrystallized grain, in the presence of small degrees of deformation. Orig. art. has: 2 figures.

SUB CODE: 11, 13, 20/ SUBM DATE: none/ ORIG REF: 001/ OTH REF: 000

Card 2/2 SYU



JD/HW/JG EWT(m)/EWP(t)/ETI IJP(c) SOURCE CODE: UR/2776/66/000/046/0058/0066 L 41078-66 AT6026550 (A) FH AUTHOR: Gulyayev, A. P.; Kozlova, N. A. ORG: none TITLE: Stability of austenite and the properties of stainless steels at low temperatures / Tsentral'nyy nauchno-issledovatel'skiy institut Moscow. SOURCE: chernoy metallurgii. Sbornik trudov, no. 46, 1966. Spetsial'nyye stali i splavy (Special steels and alloys), 58-66 TOPIC TAGS: stainless steel, austenitic steel, chromium containing steel, nickel containing steel, marteu sitic transformation, austenite stability, steel sechanical property, steel subsere property. low temperature effect, toughness, tensile strength The effect of subzero temperatures on the mechanical prop-ABSTRACT: erties and phase transformation of austenitic stainless steels, containing 0.03% C, 18% Cr and 6-20% Ni has been investigated. Steel specimens were annealed at 1250C (to eliminate completely the effect of strain hardening) and water quenched. On the basis of the investigation, the tested steels were divided in 4 groups, according to nickel content or austenite stability: steels with 6% Ni, 8-10% Ni, 12-14% Ni and 20% Ni. Steel with 6% Ni is not fully austenitic at Card 1/2

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ACC NR: AT6026550

room temperature and contains, besides austenite, some delta-ferrite and about 30% martensite. The steels with 8-10% Ni are fully austenitic at room temperature. These steels undergo martensitic transformation at -1960 or, under the effect of deformation, at room temperature. The steels containing 12-14% Ni undergo martensitic transformation under the effect of deformation only at subzero temperatures. The  $M_{\rm S}$  point for steels with 10 and 12% Ni is -190 and -250C, respectively, and that of steel with 14% Ni is below -253 C. The austenite of 20% Ni steel is completely stable and does not transform to martensite even in liquid hydrogen (-253C). The mechanical properties of all the steels tested depend basically on the martensite content. The martensite present in the initial structure increases the tensile' strength and yield strength and decreases the elongation and reduction of area. The martensite formed during testing does not affect the yield strength but increases the tensile strength and lowers the ductility. The notch toughness is beneficially affected by Ni; for instance, steels with 12, 14, and 20% Ni at -80C have a notch toughness of 18—24 mkg/cm<sup>2</sup> compared to 3.5 mkg/cm<sup>2</sup> for steel with 6% Ni. The highest tensile strength, 150 kg/mm<sup>2</sup>, and yield strength, 145 kg/mm<sup>2</sup>, at an elongation of 5% and a reduction of area of 40%, were obtained in 8% Ni steel after rolling at -196, which resulted in the formation of 70% martensite. Orig. art. has: 7 figures and 1 table. [WW]

SUB CODE: 11/ SUBM DATE: none/ ORIG REF: 001/ ATD PRESS: 5057

## "APPROVED FOR RELEASE: 09/19/2001

## CIA-RDP86-00513R000617320010-1

| 1 30395-66  |
|---|
| ACC NR: AP6025720 SOURCE CODE: UR/0365/66/002/004/0444/0449   |
| AUTHOR: Gulyayev, A. P.; Ababkov, V. T.   |
| ORG: Moscow Institute of Chemical Machinebuilding (Moskovskiy Institut khimicheskogo Mashinostroyeniye)   |
| TITLE: Corrosion resistance of molybdenum alloys in sulfuric, hydrochloric, and phosphoric acids at elevated temperatures under pressure  |
| SOURCE: Zashchita metallov, v. 2, no. 4, 1966, 444-449  |
| TOPIC TAGS: molybdenum alloy, titanium containing alloy, zirconium containing alloy, tungsten containing alloy, yttrium containing alloy, carbon containing alloy, alloy corrosion, acid corrosion, sulfuric acid, hydrochloric acid, phosphoric acid,              |
| ABSTRACT: The corrosion behavior of three molybdenum-base alloys, arc-cast alloy TSM-2A (0.1% titanium, 0.1% zirconim), sintered molybdenum-zirconium, And of molybdenum-tungsten- yttrium-carbon alloys in sulfuric, hydrochloric, and phosphoric acids at boiling |
| temperatures and at 185C has been tested. In boiling sulfuric acid at concentrations up to 60% all the alloys tested had a corrosion rate below 0.1 mm/year. With increasing acid concentration the corrosion rate increased sharply, to 1 mm/year at               |
| 70% concentration and 10 mm/year at 80% concentration. At 185C the corrosion rate of none of the alloys exceeded 0.1 mm/year at acid concentrations up to 70% (80% for TsM-2A alloy). In boiling hydrochloric acid at concentrations up to 20% the                  |
| Cord 1/2 UDC: 620,193,56;669,228  |

ACC NR. AP6025720

Corrosion rate varied from 0.02 mm/year for TsM-2A alloy to 0.04 mm/year for molybdenum-zirconium alloy. At 185C an acid concentration of up to 35% had little or no effect on the corrosion rate, which varied from 0.005 mm/year for TsM-2A alloy to 0.02 mm/year for molybdenum-tungsten-yttridm-carbon alloy. In phosphoric acid at concentrations up to 90% none of the alloys tested corroded at a rate higher than 0.04 mm/year. Orig. art. has: 5 figures.

SUB CODE: 11/ SUBM DATE: 270ct65/ ORIG REF: 005/ OTH REF: 004/ ATD PRESS: 5050